



Applying Wax to a Waxless Running Belt

Bulletin Number: 635-4035	Revision: C
Bulletin Date: 03/21/2007	Revision Date: 05/07/2007
Applies to Models: 7600 & 7700 Treadmills Only	

The following document will explain how to add wax to a waxless style running belt. While it is not normally necessary to add wax to a waxless style running belt, if the running belt is making unacceptable noises or is experiencing tracking difficulties, adding wax the underside of the belt will improve the grip between the belt and the rollers which will reduce the noise and improve the tracking response. This procedure should **ONLY** be performed by a person that is familiar with waxing of running belts and is physically able to do so.

Parts Required

- Bottle of Micronized Powdered Paraffin Wax (Part No. 140-3180)
- #2 Phillips screwdriver
- Towel - 36" x 12" (90cm x 30cm) is suggested
- Straw – large diameter

SAFETY FIRST!

Caution should be exercised at all times when performing the following procedure. If you do not feel comfortable with this, stop immediately and obtain the services of a qualified Service Provider.

Step 1:

- Place the towel between the deck and the running belt (Fig 1).
- Step on the sides of the towel and run the treadmill at 2 mph (3 kmh) (Fig 2).
 - **Make sure the towel does not come loose while the running belt is moving.**
- Run the treadmill for about 1 minute then stop the treadmill.
- When the treadmill stops, remove the towel (Fig 3).
- Wipe around the deck edges with the clean part of the towel.



Fig 1



Fig 2



Fig 3

Step 2:

- Using the screwdriver, remove the three screws from the left and the three screws from the right finger guards (Fig 4).
- Remove both finger guards (Fig 5).



Fig 4



Fig 5

CAUTION: The next step involves working near moving parts. **BE CAREFUL!**
Be mindful of loose clothing, long hair, loose and/or hanging jewelry, etc.

Step 3:

- Insert the straw into the bottle of wax (Fig 6).
- Start the treadmill at 3.0 mph (5.0 kmh).
- While the treadmill is running, squirt about 5-8 times on the left side onto the underside of the running belt (Fig 7) and 5-8 times on the right side onto the underside of the running belt (Fig 8).
- Check the bottle and make sure you have used **at least half** the bottle of wax (Fig 9). It may be necessary to use a full bottle
- Run on the treadmill for about 2 minutes.



Fig 6



Fig 7



Fig 8



Fig 9



Fig 10

Step 4:

- Stop the treadmill and reinstall both finger guards with screws (Fig 11).
- Wipe off any excess wax (Fig 12).



Fig 11



Fig 12

If you have any questions, stop immediately and contact Star Trac Customer Support
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